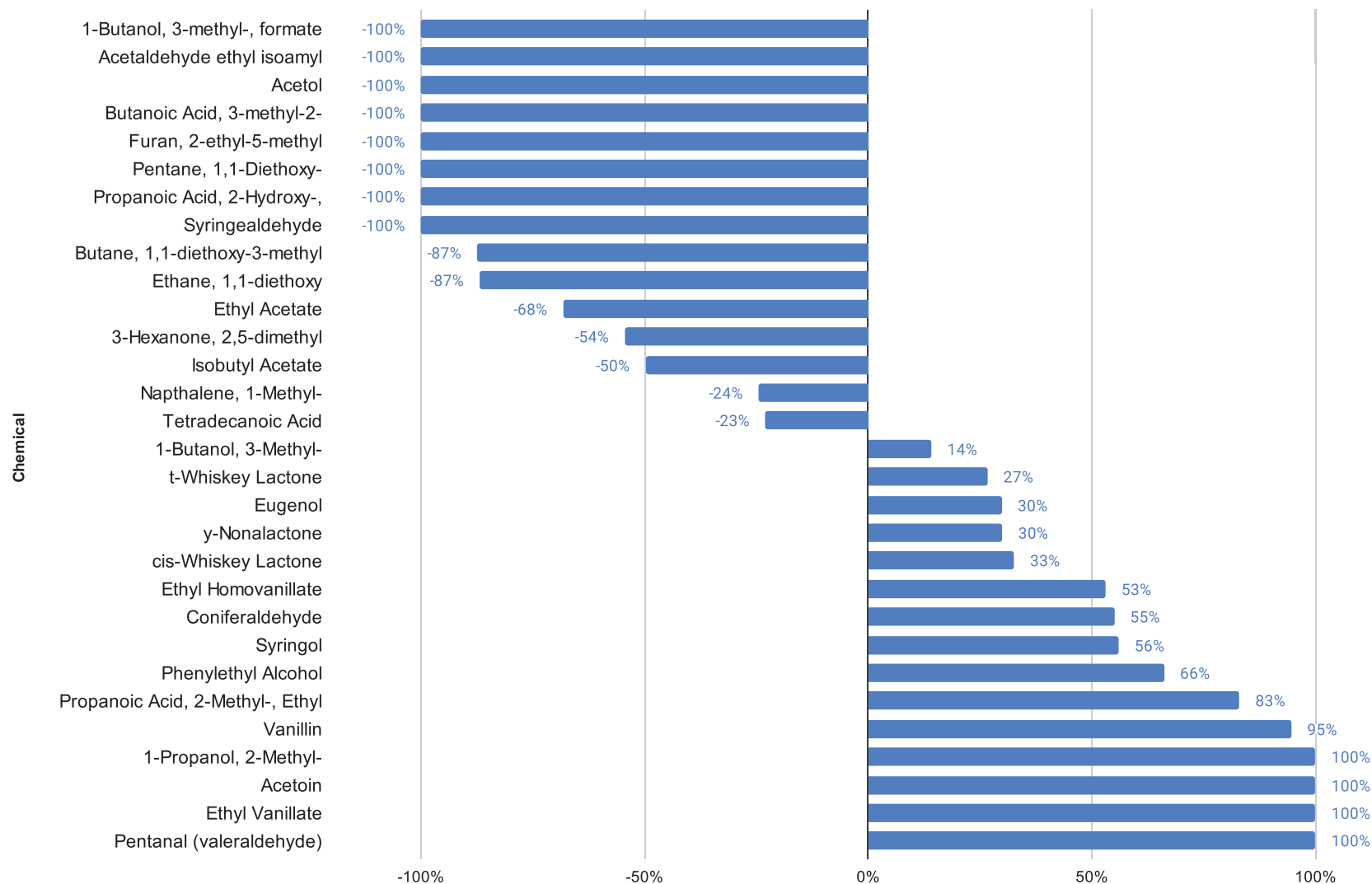


## BDAS Analysis of Control vs Processed 3yr. Straight Bourbon



A comprehensive evaluation of almost 250 compounds was conducted using Gas Chromatography in this study. The outcomes are particularly noteworthy; the Steric Process demonstrated remarkable effectiveness in nearly eradicating certain undesirable compounds that exhibit vinous, dry earthy, and green attributes while simultaneously enhancing positive compounds known for their smoky, sweet, and vanilla spice qualities. This observation suggests that the Steric Process doesn't just reduce specific congeners; it also transforms them into flavorful esters.



## BDAS Analysis of Control vs Processed Neutral Grain Spirit



A comprehensive evaluation of almost 200 compounds was conducted using Gas Chromatography in this study. The results are especially significant; the Steric Process exhibited remarkable effectiveness in nearly eliminating certain undesirable and sometimes toxic compounds that exhibit sour, rancid, acetone, and tar-like attributes while enhancing positive compounds known for their citrus, floral, and coconut qualities. This evaluation suggests that The Steric Process doesn't just reduce specific negative compounds; it also transforms them into flavorful esters.

